

LABEL REQUIREMENTS STANDARD

General Notes Regarding All Labels:

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BARCODE SYMBOLOGY

ALL BARCODES ARE TO BE:

- 1) AIAG STANDARD CODE 39 9.8 mils or higher is preferred.
- 2) DATA IDENTIFIERS As noted below, these must be included as a prefix in the barcode and must appear within the human readable portion.
- 3) QUIET ZONE Must be maintained at the beginning & ending of each barcode segment.
- 4) CHECK DIGITS Do Not Use
- 5) REFLECTIVITY AND CONTRAST Must meet reflectivity and contrast requirements specified in AIAG-B10, at all electromagnetic wave lengths from B633 to B900 nanometers.
- 6) BARCODE SIZE All must be at least .5 inches in height, not to exceed 3 inches wide.

MANDATORY SEGMENTS

All segments (human readable and barcode) are required unless stated differently in the examples below.

SUPPLIER NUMBER

Human Readable Portion at least .25 inches in height, not exceed 2 inches
Your number will be communicated to you by the destination plant's purchasing
departments. Typically this will be your 9 digit Dun & Bradstreet number.

DATE

Human Readable Portion at least .25 inches in height Format MM/DD/YYYY can be Manufacturing, Shipment, or Label print date.

PART NUMBER

Human readable Portion: at least .375 inches in height
This will be the FNG destination plant's assigned part number. This will be
communicated to you on the Purchase Order.

UNIT OF MEASURE

When the Unit of Measure (UOM) is "piece", notation is not required. Otherwise, note the UOM in the human readable area only. When used, the UOM shall be directly to the right of the human readable quantity and shall be a minimum of 0.2 in high. The unit of measure shall not be bar coded.

PART DESCRIPTION

Human Readable Portion at least .25 inches in height
Supplier generated Description for the purposes of documenting manufacturing specific information. This can be alpha/numeric, not to exceed 10 characters.
This may be mandatory if required by the receiving party. Usage to be determined by the buyer.

FIELD TYPES

As noted below

SERIAL NUMBER

Human Readable Portion at least .25 inches in height

The serial number shall be a unique ascending sequential number assigned when the label is printed. The maximum length of the serial number shall be 12 digits. The serial number must not be repeated within two years.

HEAT TREAT NUMBER / LOT NUMBER

Heat Treat Number, Master Coil Number, or Lot Number – Direction given by local destination plant's purchasing department.

LABEL LOCATION

Unless otherwise directed by the destination plant's purchasing department, two labels must be affixed to each container - one, on the top right hand corner of the front of the container, and one on the top left corner on the adjacent right side. The entire label must be unobstructed so the barcode areas can be scanned.

LABEL PROTECTION

Label protection against moisture, weathering, abrasion, etc. may be required and is encouraged wherever practical. Clear plastic pouches are one example of possible protection methods. In choosing any protection method, care must be taken to assure that the labels will still meet reflectivity and contrast requirements as outlined above and can be scanned.

LABEL PURPOSE/USE: Customer Segment of an AIAG Label to be used on a single container holding one or more parts with a single part number



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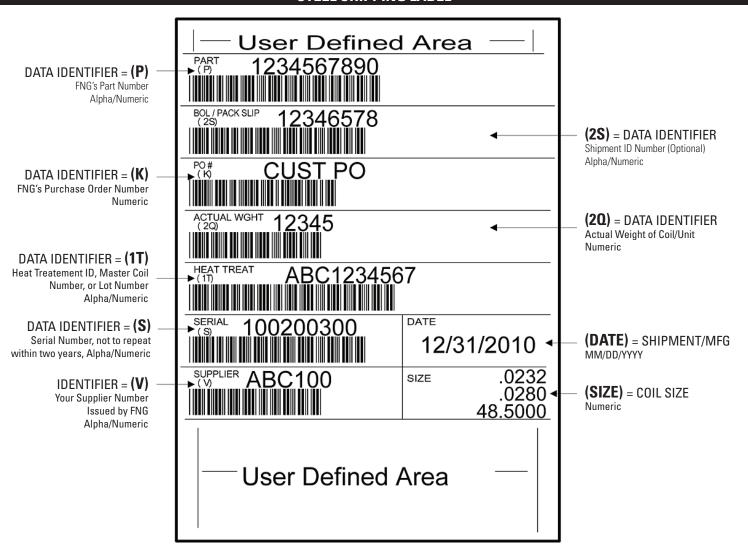
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STEEL SHIPPING LABEL



NON-STEEL SHIPPING LABEL

